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Butterfly Valve    Ball Valve    Diaphragm Valve    Plug Valve  
Gate Valve    Globe Valve    Check Valve



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**The Empire Solutions**  
For Global Industrial Flow Control

# A Lined Valve

## Compilation method for valve model

Table 7

| Butterfly Valve | Code |
|-----------------|------|
| Mono-eccentric  | 0    |
| Concentric      | 1    |
| Bi eccentric    | 2    |
| Tri eccentric   | 3    |
| Linkage         | 4    |

Table 8

| Diaphragm Valve | Code |
|-----------------|------|
| Weir type       | 1    |
| Globe type      | 3    |
| Wedge type      | 7    |

Table 9

| Plug Valve |                  | Code |
|------------|------------------|------|
| Packing    | Through-way      | 3    |
|            | T-type three-way | 4    |
|            | Four-way         | 5    |
| oil seal   | Through-way      | 7    |
|            | T-type three-way | 8    |

Table 10

| Check Valve |               | Code |
|-------------|---------------|------|
| Lift        | Through-way   | 1    |
|             | Vertical type | 2    |
|             | Single disc   | 4    |
| Swing       | Multi-disc    | 5    |
|             | Double disc   | 6    |

### 5 Lining or seat material

Table 11

| Lining/seat material    | Code | Lining/seat material | Code |
|-------------------------|------|----------------------|------|
| Rubber                  | X    | Alloy steel          | H    |
| Nylon plastic           | N    | Cemented carbide     | Y    |
| Fluoroplastics          | F    | Enamel               | C    |
| Perfluoroalkoxy         | PFA  | FEP                  | F46  |
| Polytetrafluoroethylene | F4   | Modified polyolefine | PO   |

Note: Code "W" stands for seat sealing material directly processed on valve body; When the sealing material of the seat and disc is different, use the lower hardness material for stand (Except the diaphragm valve).

### 6 Nominal pressure

According to JB74-59 <Nominal pressure, test pressure and working pressure for pipe fitting>, for power station industrial valves, when the maximum temperature of medium is over 530 degree, mark the working pressure according to JB 74-59.

### 7 Valve body material

Table 12

| Body material | Code | Body material | Code |
|---------------|------|---------------|------|
| HT25-47       | Z    | Cr5Mo         | I    |
| KT30-6        | K    | 1Cr18Ni9Ti    | P    |
| QT40 25       | Q    | Cr18Ni12Mo2Ti | R    |
| H62           | T    | 12Cr1MoV      | V    |
| WCB           | C    |               |      |

Note: For gray cast iron valve body with  $P_g \leq 16 \text{ kgf/cm}^2$  and Carborn steel body with  $P_g \geq 25 \text{ kgf/cm}^2$ , omit this code.

Note: Half lined valve, i.e. half lined wafer butterfly valve, the code as below: D71F4/P-PN16-DN50.

# A Lined Valve

## Fluorine Plastic Performance



| Performance          | Abbreviation                       |                     | PTFE        | PVDF     | FEP      | PFA      | PO    | PE    | PP    |
|----------------------|------------------------------------|---------------------|-------------|----------|----------|----------|-------|-------|-------|
|                      | Item                               | Unit                | F4          | F2       | F46      | PFA      | PO    | PE    | PP    |
| Physical Performance | Specific Gravity                   | g/cm <sup>3</sup>   | 2.1~2.2     | 1.76     | 2.1~2.2  | 2.1~2.2  | 0.92  | 0.92  | 0.92  |
|                      | Water absorption                   | %                   | 0.001~0.005 | 0.04     | ≤0.01    | ≤0.01    | 0.005 | 0.005 | 0.005 |
|                      | Shrinkage rate of finished product | %                   | 1~5         | 2.0      | 2~5      | 1~5      | 1~2   | 1~2   | 1~2   |
|                      | Embrittlement coefficient          | 10 <sup>-5</sup> /K | 10~12       | 8.5~15.3 | 8.3~10.5 | 8.3~12   | -     | -     | -     |
|                      | Embrittlement temperature T1       | °C                  | -180~-195   | -62      | -260     | -80~-195 | -40   | -40   | -20   |
|                      | Hot resistance T2                  | °C                  | 260         | 150      | 204      | 260      | 100   | 100   | 100   |
|                      | Recommend working temperature T3   | °C                  | ≤180        | ≤100     | ≤150     | ≤200     | ≤85   | ≤85   | ≤85   |

|                        |                          |                   |           |           |            |           |     |         |         |
|------------------------|--------------------------|-------------------|-----------|-----------|------------|-----------|-----|---------|---------|
| Mechanical Performance | Hardness                 | SOSIXO            | D50~65    | D80       | (R45)      | D50~65    | D40 | D40     | D40     |
|                        | Friction coefficient f   | -                 | 0.06      | 0.14~0.17 | 0.06~0.11  | 0.06~0.11 | -   | -       | -       |
|                        | Tensile strength σ b     | MPa               | 13.7~24.5 | 45~48.3   | 20.0~24.5  | 14~28     | ≥10 | 6.9~14  | 7.5~14  |
|                        | Bending strength σ w     | MPa               | 10.7~13.7 | -         | -          | 15~28     | -   | -       | -       |
|                        | Compression strength σ y | MPa               | 111       | 68.6      | -          | 111       | -   | -       | -       |
|                        | Impact strength σ k      | KJ/m <sup>2</sup> | 16        | 19.7      | Continuous | 1+        | -55 | 45      | 50      |
|                        | Ultimate elongation Δ λ  | %                 | 250~350   | 30~300    | 250~270    | 300~500   | 480 | 300~600 | 600~700 |
|                        | Breakdown voltage v      | KV/mm             | 25~40     | 10.2      | 40         | 25~40     | -   | -       | -       |

|                        |                     |      |      |      |      |      |      |      |
|------------------------|---------------------|------|------|------|------|------|------|------|
| Processing Performance | Compression molding | Good | Good | Good | Good | Good | Good | Good |
|                        | Injection molding   | -    | Good | Good | Good | Good | Good | Good |
|                        | Lamination          | Good | Good | Good | Good | Good | Good | Good |
|                        | Layer               | Good | Good | Good | Good | Good | Good | Good |

# A Lined Valve

## Fluorine Plastic Performance

| Corrosion Resistance performance (only for refer) | Medium              | Concentration (%) | Temperature (°C)        | PTFE | PVDF | FEP | PFA | PO                 | PE                 | PP  |
|---------------------------------------------------|---------------------|-------------------|-------------------------|------|------|-----|-----|--------------------|--------------------|-----|
|                                                   | Sulfuric acid       | 10~98             | Normal temperature ~100 | A    | A~B  | A   | A   | Concentration ≤50% | Concentration ≤60% | A   |
|                                                   | Nitric acid         | 5~98              | Normal temperature ~100 | A    | A    | A   | A   | Concentration ≤30% | Concentration ≤60% | A   |
|                                                   | Hydrochloric acid   | 10~38             | Normal temperature ~100 | A    | A    | A   | A   | Concentration ≤38% | Concentration ≤60% | A~B |
|                                                   | Acetic acid         | 10~100            | Normal temperature ~100 | A    | A~B  | A   | A   | Concentration ≤10% | Concentration ≤60% | A   |
|                                                   | Chromic acid        | 50~100            | Normal temperature ~70  | A    | A~B  | A   | A   | Concentration ≤30% | Concentration ≤20% | A   |
|                                                   | Phosphoric acid     | 50~85             | Normal temperature ~100 | A~B  | D    | A~B | A~B | Concentration ≤85% | Concentration ≤80% | A   |
|                                                   | Trichloro-methane   | 100               | Normal temperature      | C    | B    | C   | C   | X                  | X                  | X   |
|                                                   | Coppersulfate       | 15                | Normal temperature      | A    | C    | A   | A   | Concentration ≤90% | Concentration ≤80% | A   |
|                                                   | Diethyl ether       | 100               | Normal temperature      | B    | C    | B   | B   | X                  | X                  | X   |
|                                                   | Ethyl acetate       | 100               | Normal temperature      | B    | A    | B   | B   | X                  | X                  | X   |
|                                                   | Petrol              | 100               | Normal temperature      | A    | A~B  | A   | A   | X                  | X                  | X   |
|                                                   | Hydrogen peroxide   | 3~30              | Normal temperature      | A    | A    | A   | A   | Concentration ≤30% | Concentration ≤60% | A   |
|                                                   | Nitrobenzene        | 100               | Normal temperature      | A    | A~B  | A   | A   | X                  | X                  | X   |
|                                                   | Superalkali         | 10~50             | Normal temperature ~100 | A    | A    | A   | A   | Concentration ≤80% | Concentration ≤60% | A   |
|                                                   | Sodium Hypochlorite | -                 | 70                      | A    | B    | A   | A   | Concentration ≤80% | Concentration ≤60% | A~B |
|                                                   | Hydroxyl acid       | 40~99             | -10~30                  | A~B  | B    | A~B | A~B | Concentration ≤80% | Concentration ≤60% | A~B |
|                                                   | Oleum               | 20                | Normal temperature      | A    | B    | A   | A   | X                  | X                  | X   |
|                                                   | Acrylonitrile       | -                 | Normal temperature      | B    | C    | B   | B   | -                  | -                  | -   |
|                                                   | Aniline             | 100               | Normal temperature      | B    | B    | B   | B   | Concentration ≤60% | Concentration ≤20% | B   |
|                                                   | Benzene             | 100               | Normal temperature      | B    | C    | B   | B   | X                  | X                  | X   |
|                                                   | Butyl acetate       | 100               | Normal temperature      | B    | C    | B   | B   | Concentration ≤60% | Concentration ≤20% | B   |
|                                                   | Tetrachloro-methane | Reagent grade     | Normal temperature      | B    | C    | B   | B   | X                  | X                  | X   |

The recommended temperature for valve is just a range for refer. With different types of valve and expansion of DN, the working temperature will be reduced accordingly. For reasonable choice of working temperature please consult factory.

A.B.C.D stands for Excellent, Good, OK, bad in terms of corrosion resistance performance.

Generally, corrosion is a kind of chemical reaction, with temperature increasing every 10 degree, the corrosion speed is increased by 1-3 times. Corrosion rate aggravated with rising temperature and the corrosion rate in one certain temperature is not able to judge for corrosion rate under other temperature. All the data in anti-corrosion table is just a possible range, with change of medium concentration and temperature, the corrosion also changes. For reasonable choice of liner material for corrosion resistance, please consult factory.

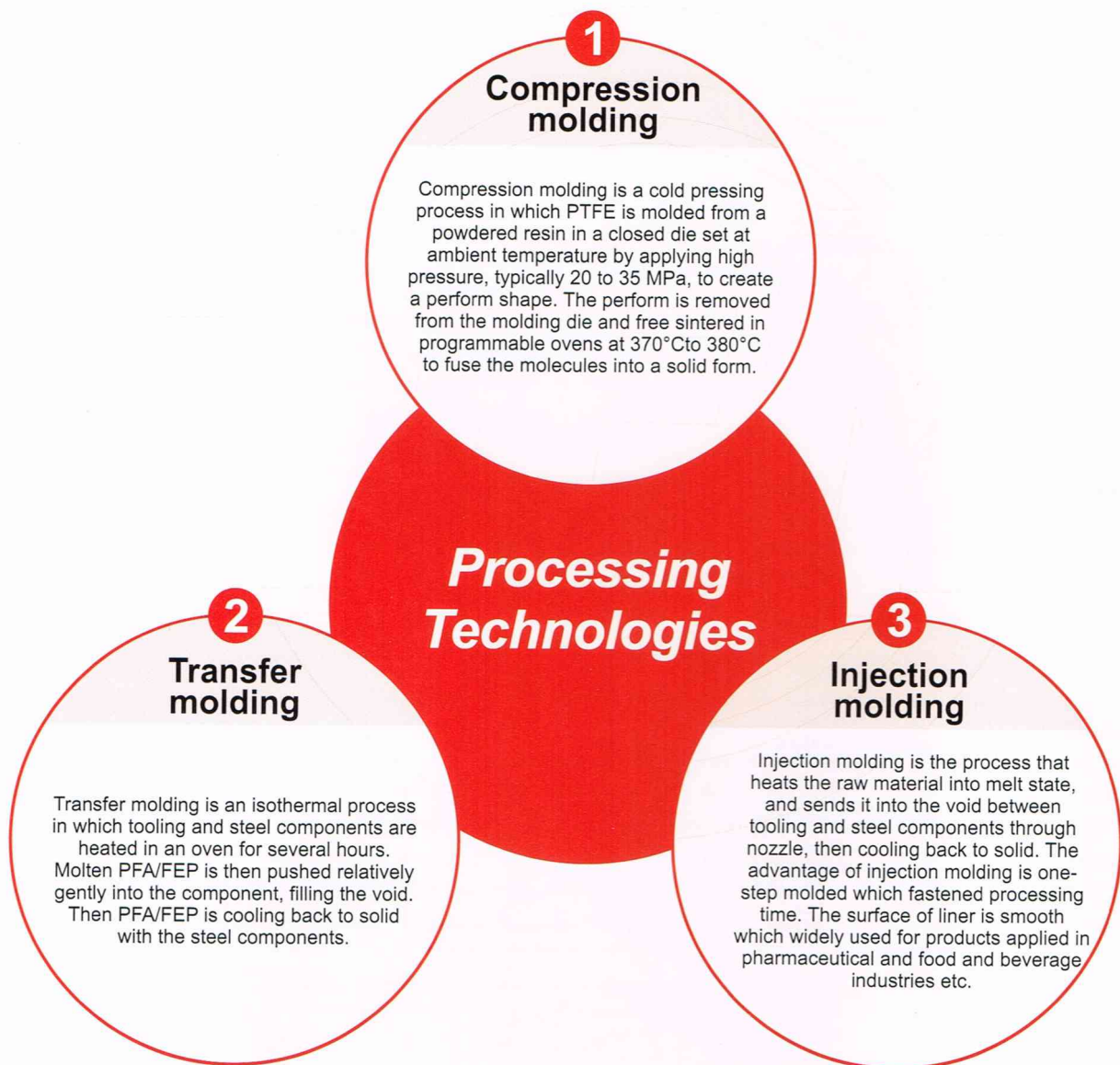


## Processing Technologies

- ◆ Compression molding
- ◆ Transfer molding
- ◆ Hot rotomolding

- ◆ Injection molding
- ◆ Rotational molding
- ◆ Blow molding

- ◆ Ram/Paste extrusion
- ◆ Tape winding
- ◆ Isostatic molding



## ◆PTFE-Polytetrafluoroethylene (F4)

PTFE, the original fluoropolymer, is characterized by enormous electrical resistance, a very low coefficient of friction and thermal stability. PTFE is excellent chemical resistance and it could not be dissolved in aggressive chemicals and solvents over a broad temperature range. The chemical inertness and non-stick are the most useful attributes for fluoropolymer equipment supplied into industries handling corrosive materials. Safe working temperature up to 180°C, with short term use possible at temperatures well above this level.

PTFE is not melt-processable, therefore usually needs to be formed into the required shape prior to sintering. YOUFUMI adopts special polymer processing like compression molding, isostatic molding, and paste extrusion etc. for FDA approved PTFE.

## ◆PFA--Perfluoroalkoxy

PFA is melt processable fluoropolymer resin that provides all of the desirable properties of PTFE. It can be considered as the melt processable alternative to PTFE in terms of its chemical service and temperature and pressure duty, and having greater permeation resistance and a better surface finish. It is FDA approved and service temperature up to 200°C. PFA is used where purity is important.

YOUFUMI uses transfer molding and injection molding techniques for PFA processing because of the high viscosity and flow characteristics of PFA resin.

## ◆FEP--Fluorinated Ethylene Propylene (F46)

FEP is a copolymer of tetrafluoroethylene and hexafluoropropylene, which is also melt-processable fluoropolymer, and be able to form complex shapes. FEP retains excellent thermal, electrical and chemical stability. Therefore it shows high performance in electrical, chemical and medical application. The service temperature up to 150°C. Transfer molding and injection molding techniques conform best with FEP processing requirements.

## ◆ETFE—Ethylene Tetrafluoroethylene (F40)

ETFE combines mechanical toughness with an exceptional chemical inertness and features easy processability and excellent mechanical properties. ETFE can be processed by transfer, rotational and blow molding processes because of its relatively high flow rate.

## ◆PO—Modified Polyolefine

PO is polyolefine copolymerized under high temperature up to 80°C. Under normal temperature PO could not be dissolved in aggressive chemicals and solvents. The advantage of PO is easy and economic to process. YOUFUMI processes PO by rotational molding, which makes PO liner strongly adhesive to the metal part. Therefore, in the vacuum service under its working temperature, the PO liners will not come off, bulking, or defaulted.

## ◆PVDF—Polyvinylidene Fluoride (F2)

PVDF is a highly non-reactive and pure thermoplastic that maintains its useful mechanical and chemical resistance properties at temperatures up to 100°C. An additional advantage is that PVDF can be welded into tanks for acid and corrosive chemical processing in elevated temperature environments.

## ◆UHMW-PE

UHMW-PE is a linear polyethylene that differs from PE standard grades in its very high degree of polymerization. It is very high chemical resistance to acids, alkalis and corrosive gases, excellent wear resistant properties and high energy absorption capacity at high stress rate. Its service temperature up to 90°C.

# Lined Butterfly Valve

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Patent No.: ZL98217159.5  
ZL99333577.2

## ※Product Description

- The lined butterfly valves bi-directional flow is possible at maximum operating pressure. Since the valve port corresponds to the piping diameter, a high flow capacity is guaranteed.
- It features ease of maintenance, repeatable on-off, long life durability.
- The concentric design is commonly used in the power generation, brewing, water and food industries and suitable for both gaseous and liquid service. Typically applied in chemical/petrochemical process, food and beverage, and pulp and paper etc.
- Lining material: PTFE, PFA, FEP, PO etc.
- Connection type: wafer, flange, lug etc.
- Operation methods: manual, worm gear, electric, pneumatic and hydraulic actuator.
- Youfumi lined butterfly valves are available as per the needs of applications in additional sizes and other than standard materials.



Lined Lug Type Butterfly Valve



Fully PTFE Lined  
Butterfly Valve



Half PTFE Lined  
Butterfly Valve



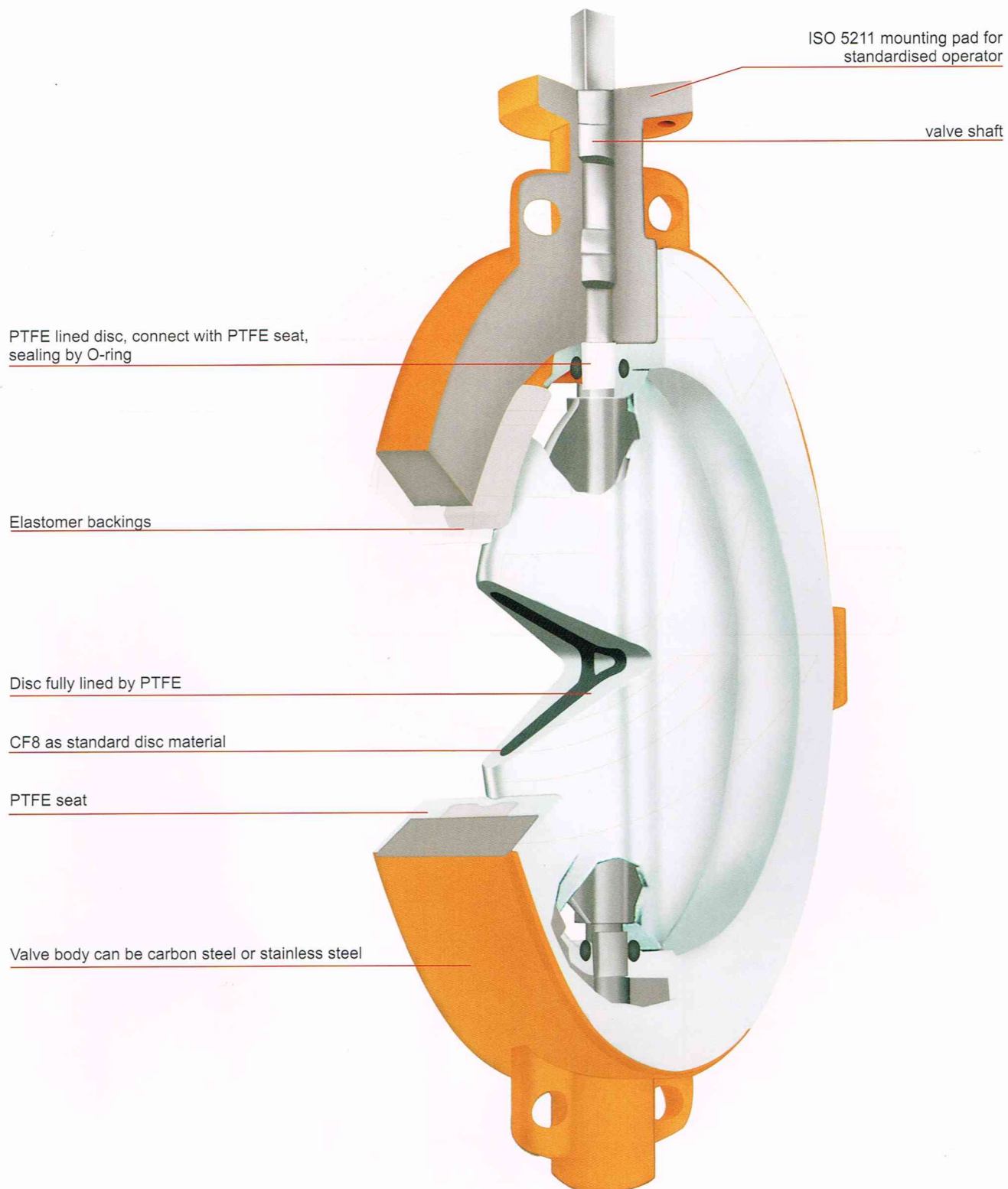
Lined Flanged Type  
Butterfly Valve

**A**Lined Valve

## ***Lined Butterfly Valve***



### ※ Cutway View



# A Lined Valve

## Lined Butterfly Valve



### ※Material Specification

| No. | Name              | Material                    |                          |                           |
|-----|-------------------|-----------------------------|--------------------------|---------------------------|
| 1   | Body              | A216 WCB                    | A351 CF8/A351 CF8M       | A351 CF3 /A351 CF3M       |
| 2   | Stem              | 2Cr13(SS420) SS410 17-4PH   |                          |                           |
| 3   | Shaft sleeve      | SS304                       |                          |                           |
| 4   | O-ring            | VITON, VITON+FEP, VITON+PFA |                          |                           |
| 5   | Disc              | A216 WCB+Lining material    | CF8/CF8M+Lining material | CF3 /CF3M+Lining material |
| 6   | Seat              | PTFE RPTFE PFA FEP PO       |                          |                           |
| 7   | Elastomer Backing | Silicone rubber, VITON      |                          |                           |
| 8   | Body bolt         | A193 B7                     | A320 B8                  | A193 B8M                  |
| 9   | Bolt              | A193 B7                     | A320 B8                  | A193 B8M                  |

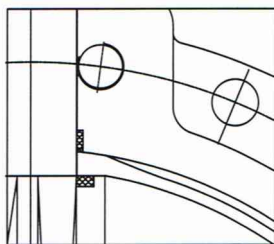
### ※Technical Specification

|                               |                       |                                                                                                                                    |              |                         |
|-------------------------------|-----------------------|------------------------------------------------------------------------------------------------------------------------------------|--------------|-------------------------|
| Design & Manufacture Standard |                       | HG/T 3704, GB/T 12238                                                                                                              |              | API 608                 |
| Face-to-face Dimension        |                       | HG/T 3704, GB/T 12221                                                                                                              |              | ASME B16.10             |
| Flange Standard               |                       | HG/T 20592, GB/T 9119                                                                                                              |              | ASME B16.5, JIS B2220   |
| Inspection and Test Standard  |                       | GB/T 13927, JB/T 9092                                                                                                              |              | API 598                 |
| Nominal Diameter              |                       | DN50~DN1600,                                                                                                                       |              | 2"~64"                  |
| Nominal Pressure(MPa)         |                       | 1.0                                                                                                                                | 1.6          | 150LB                   |
| Pressure Test (MPa)           | Shell Test            | 1.5                                                                                                                                | 1.5          | 1.5                     |
|                               | High Pressure Sealing | 1.1                                                                                                                                | 1.1          | 1.1                     |
|                               | Low Pressure Sealing  | 0.6                                                                                                                                | 0.6          | 0.6                     |
| Temperature Range (°C)        |                       | PTFE: -30~180                                                                                                                      | PFA: -30~200 | FEP: -30~150 PO: -10~80 |
| Applicable medium             |                       | Strong corrosive medium i.e. hydrochloric acid, Nitric acid, Hydrofluoric acid, Liquid chlorine, Sulfuric Acid and Aqua regia etc. |              |                         |

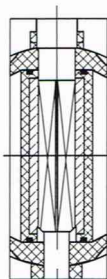
Note: Test standard refers general valve standard, high pressure should be customized for processing.

# A Lined Valve Lined Butterfly Valve

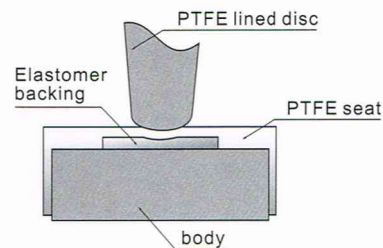
## ※ Structure Features



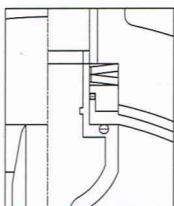
Fully lined design, all the wetted parts is completely isolated by lining, to prevent the metal parts from corrosion.



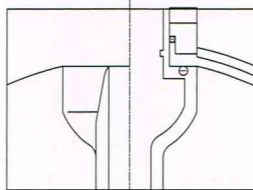
Square stem enhance the strength and reduce the opening gap.



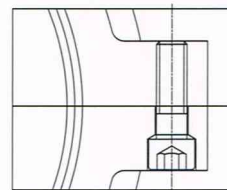
The disc sealing face is hemispherical after polishing, to reduce the operation torque. The elastomer backing provides a resilient and uniform pressure onto sealing surface for positive tight shut-off.



Four O-ring with Viton in the middle, combined with the prestress transmitted from Belleville spring washer, makes Viton expands to strengthen the sealing performance.

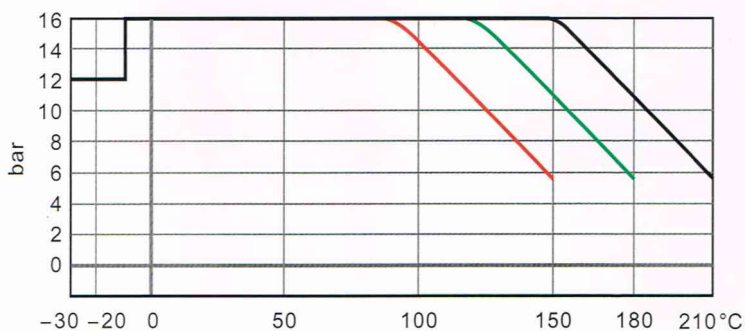


It adopts one piece disc and stem design, which prevents the stem from blow-out to reduce the installation gap.



The body is split and connected by hexagonal screw. When the valve operated long time, the fluorine plastic worn or shrinks, regulate the inner hexagonal screw, tighten the sealing and to achieve the equal effect of new valve (1-3mm reserved for regulation).

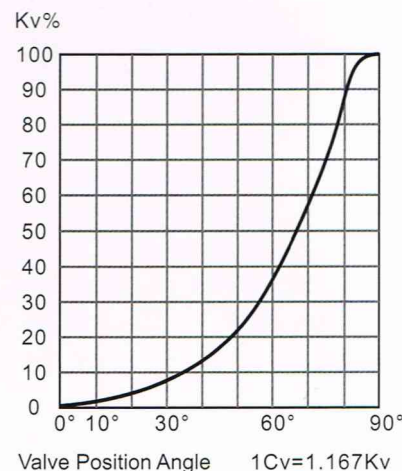
## ※ Pressure-Temperature Curve



Vacuum  
0.1mbar

Note: — PFA — PTFE — FEP

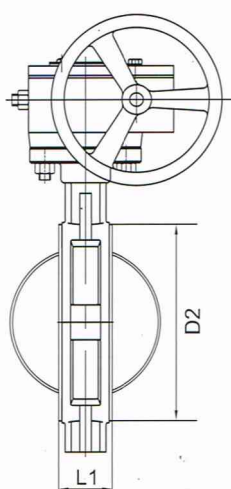
## ※ Flow Characteristic



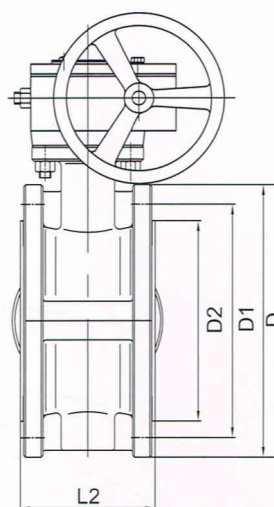
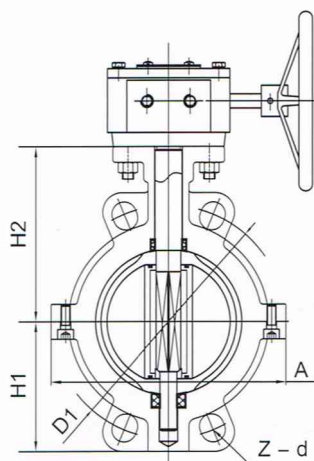
# A Lined Valve

## Lined Butterfly Valve

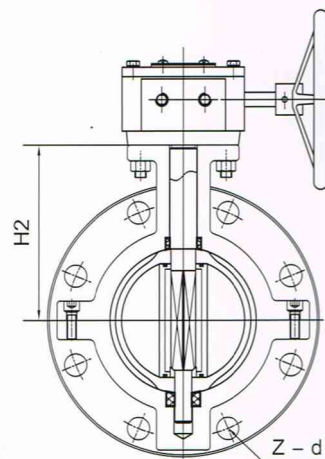
### PTFE lined Butterfly Valve



YFMD371F4



YFMD341F4



### HG/T 20592

Unit:mm

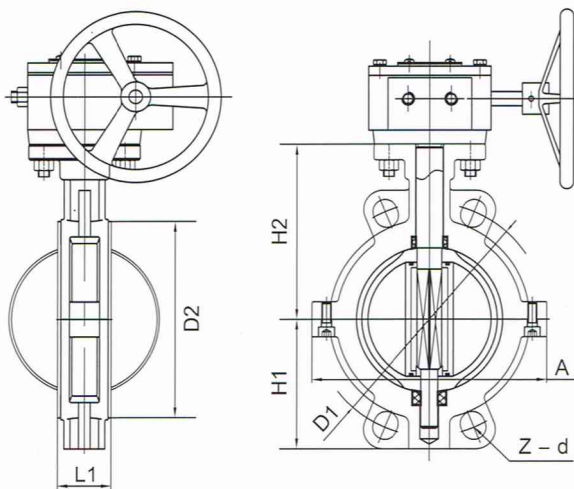
| DN  | NPS   | L1<br>Wafer | L2<br>Flange | PN1.0MPa |     |       | PN1.6MPa |     |       | D2  | H1    | H2  | A   |
|-----|-------|-------------|--------------|----------|-----|-------|----------|-----|-------|-----|-------|-----|-----|
|     |       |             |              | D        | D1  | Z-d   | D        | D1  | Z-d   |     |       |     |     |
| 40  | 1 1/2 | 40          | 106          | 150      | 110 | 4-18  | 150      | 110 | 4-18  | 70  | 60    | 90  | 78  |
| 50  | 2     | 43          | 108          | 165      | 125 | 4-18  | 165      | 125 | 4-18  | 90  | 70    | 112 | 96  |
| 65  | 2 1/2 | 46          | 112          | 185      | 145 | 4-18  | 185      | 145 | 4-18  | 110 | 80    | 125 | 112 |
| 80  | 3     | 46          | 114          | 200      | 160 | 8-18  | 200      | 160 | 8-18  | 130 | 89    | 135 | 130 |
| 100 | 4     | 52          | 127          | 220      | 180 | 8-18  | 220      | 180 | 8-18  | 148 | 105.5 | 142 | 150 |
| 125 | 5     | 56          | 140          | 250      | 210 | 8-18  | 250      | 210 | 8-18  | 181 | 121   | 165 | 178 |
| 150 | 6     | 56          | 140          | 285      | 240 | 8-22  | 285      | 240 | 8-22  | 202 | 145   | 180 | 206 |
| 200 | 8     | 60          | 152          | 340      | 295 | 8-22  | 340      | 295 | 12-22 | 263 | 177   | 228 | 260 |
| 250 | 10    | 68          | 165          | 395      | 350 | 12-22 | 405      | 355 | 12-26 | 313 | 205   | 278 | 317 |
| 300 | 12    | 78          | 178          | 445      | 400 | 12-22 | 460      | 410 | 12-26 | 368 | 235   | 295 | 367 |
| 350 | 14    | 78          | 190          | 505      | 460 | 16-22 | 520      | 470 | 16-26 | 415 | 260   | 341 | 466 |
| 400 | 16    | 102         | 216          | 565      | 515 | 16-26 | 580      | 525 | 16-30 | 484 | 299   | 390 | 495 |
| 450 | 18    | 114         | 222          | 615      | 565 | 20-26 | 640      | 585 | 20-30 | 519 | 320   | 442 | 630 |
| 500 | 20    | 127         | 229          | 670      | 620 | 20-26 | 715      | 650 | 20-33 | 569 | 352.5 | 470 | 694 |

Note: For more size please consult factory.

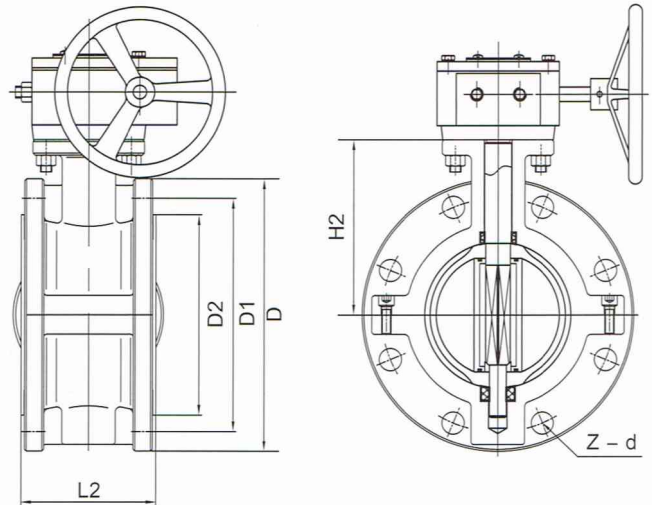
# A Lined Valve

## Lined Butterfly Valve

### PTFE lined Butterfly Valve



YFMD371F4



YFMD341F4

### ASME B16.5 / JIS B2220

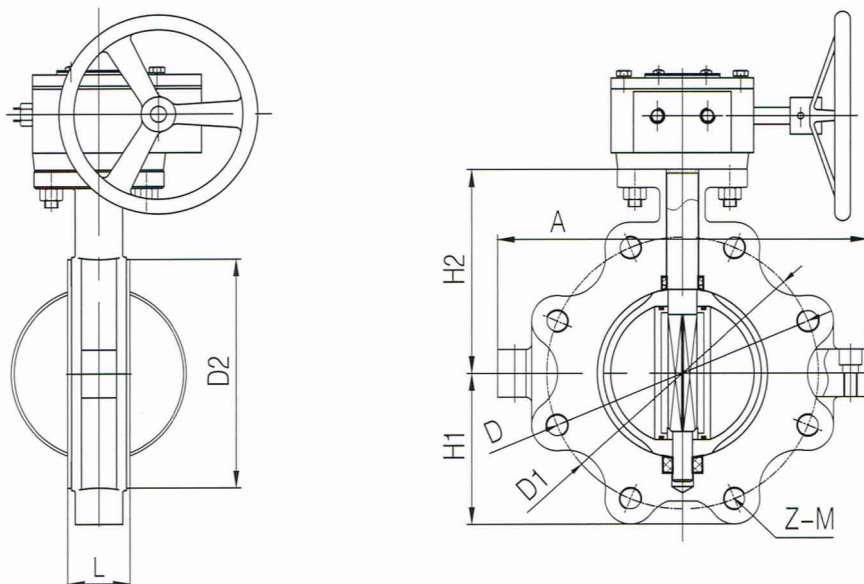
Unit:mm

| DN  | NPS   | L1<br>Wafer | L2<br>Flange | ASME 150LB |       |       | JIS 10K |     |       | D2  | H1    | H2  | A   |
|-----|-------|-------------|--------------|------------|-------|-------|---------|-----|-------|-----|-------|-----|-----|
|     |       |             |              | D          | D1    | Z-d   | D       | D1  | Z-d   |     |       |     |     |
| 40  | 1 1/2 | 40          | 106          | 125        | 98.5  | 4-16  | 140     | 105 | 4-19  | 70  | 60    | 90  | 78  |
| 50  | 2     | 43          | 108          | 150        | 120.5 | 4-19  | 155     | 120 | 4-19  | 90  | 70    | 112 | 96  |
| 65  | 2 1/2 | 46          | 112          | 180        | 139.5 | 4-19  | 175     | 140 | 4-19  | 110 | 80    | 125 | 112 |
| 80  | 3     | 46          | 114          | 190        | 152.5 | 4-19  | 185     | 150 | 8-19  | 130 | 89    | 135 | 130 |
| 100 | 4     | 52          | 127          | 230        | 190.5 | 8-19  | 210     | 175 | 8-19  | 148 | 105.5 | 142 | 150 |
| 125 | 5     | 56          | 140          | 255        | 216   | 8-22  | 250     | 210 | 8-23  | 181 | 121   | 165 | 178 |
| 150 | 6     | 56          | 140          | 280        | 241.5 | 8-22  | 280     | 240 | 8-23  | 202 | 145   | 180 | 206 |
| 200 | 8     | 60          | 152          | 345        | 298.5 | 8-22  | 330     | 290 | 12-23 | 263 | 177   | 228 | 260 |
| 250 | 10    | 68          | 165          | 405        | 362   | 12-25 | 400     | 355 | 12-25 | 313 | 205   | 278 | 317 |
| 300 | 12    | 78          | 178          | 485        | 432   | 12-25 | 445     | 400 | 16-25 | 368 | 235   | 295 | 367 |
| 350 | 14    | 78          | 190          | 535        | 476   | 12-29 | 490     | 445 | 16-25 | 415 | 260   | 341 | 466 |
| 400 | 16    | 102         | 216          | 595        | 540   | 16-29 | 560     | 510 | 16-27 | 484 | 299   | 390 | 495 |
| 450 | 18    | 114         | 222          | 635        | 578   | 16-32 | 620     | 565 | 20-27 | 519 | 320   | 442 | 630 |
| 500 | 20    | 127         | 229          | 700        | 635   | 20-32 | 675     | 620 | 20-27 | 569 | 352.5 | 470 | 694 |

# A Lined Valve

## Lined Butterfly Valve

### PTFE lined Lug Type Butterfly Valve



YFM TD371

HG/T 20592

Unit: mm

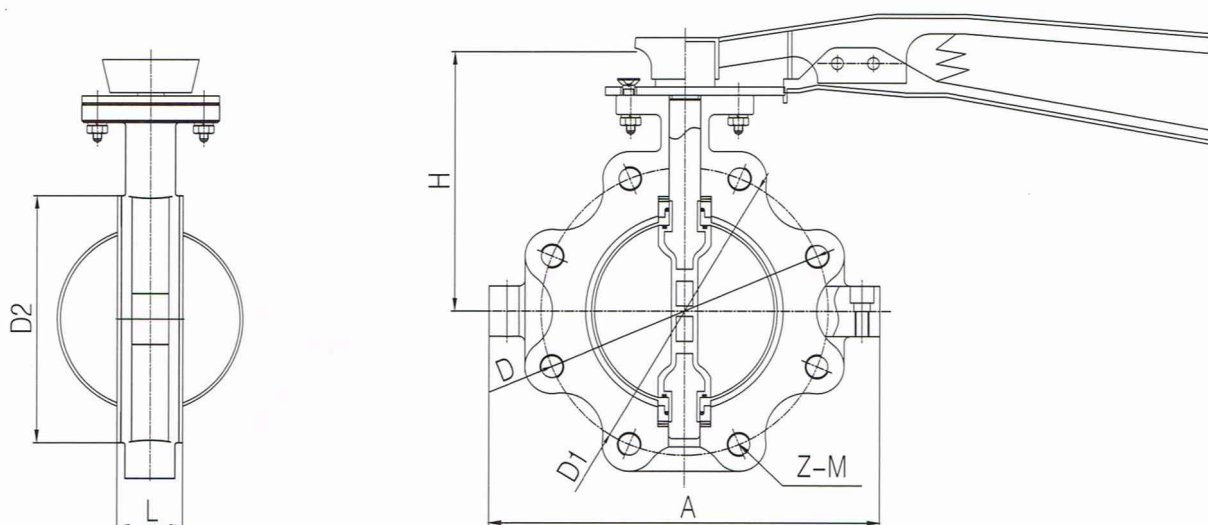
| DN  | NPS   | L   | PN1.0MPa |     |        | PN1.6MPa |     |        | D2  | H1    | H2  | A   |
|-----|-------|-----|----------|-----|--------|----------|-----|--------|-----|-------|-----|-----|
|     |       |     | D        | D1  | Z-M    | D        | D1  | Z-M    |     |       |     |     |
| 50  | 2     | 43  | 165      | 125 | 4-M16  | 165      | 125 | 4-M16  | 90  | 70    | 112 | 96  |
| 65  | 2 1/2 | 46  | 185      | 145 | 4-M16  | 185      | 145 | 4-M16  | 110 | 80    | 125 | 112 |
| 80  | 3     | 46  | 200      | 160 | 8-M16  | 200      | 160 | 8-M16  | 130 | 89    | 135 | 130 |
| 100 | 4     | 52  | 220      | 180 | 8-M16  | 220      | 180 | 8-M16  | 148 | 105.5 | 142 | 150 |
| 125 | 5     | 56  | 250      | 210 | 8-M16  | 250      | 210 | 8-M16  | 181 | 121   | 165 | 178 |
| 150 | 6     | 56  | 285      | 240 | 8-M20  | 285      | 240 | 8-M20  | 202 | 145   | 180 | 206 |
| 200 | 8     | 60  | 340      | 295 | 8-M20  | 340      | 295 | 12-M20 | 263 | 177   | 228 | 260 |
| 250 | 10    | 68  | 395      | 350 | 12-M20 | 405      | 355 | 12-M24 | 313 | 205   | 278 | 317 |
| 300 | 12    | 78  | 445      | 400 | 12-M20 | 460      | 410 | 12-M24 | 368 | 235   | 295 | 367 |
| 350 | 14    | 78  | 505      | 460 | 16-M20 | 520      | 470 | 16-M24 | 415 | 260   | 341 | 466 |
| 400 | 16    | 102 | 565      | 515 | 16-M24 | 580      | 525 | 16-M27 | 484 | 299   | 390 | 495 |
| 450 | 18    | 114 | 615      | 565 | 20-M24 | 640      | 585 | 20-M27 | 519 | 320   | 442 | 630 |
| 500 | 20    | 127 | 670      | 620 | 20-M24 | 715      | 650 | 20-M30 | 569 | 352.5 | 470 | 694 |

Note: For more size please consult factory.

# A Lined Valve

## Lined Butterfly Valve

### PTFE lined Lug Type Butterfly Valve



YFM TD71

### ASME B16.5 /JIS B2220

Unit: mm

| DN  | NPS   | L   | ANSI 150LB |       |        | JIS 10K |     |        | D2  | H1    | H2  | A   |
|-----|-------|-----|------------|-------|--------|---------|-----|--------|-----|-------|-----|-----|
|     |       |     | D          | D1    | Z-M    | D       | D1  | Z-M    |     |       |     |     |
| 50  | 2     | 43  | 150        | 120.5 | 4-M16  | 155     | 120 | 4-M16  | 90  | 70    | 112 | 96  |
| 65  | 2 1/2 | 46  | 180        | 139.5 | 4-M16  | 175     | 140 | 4-M16  | 110 | 80    | 125 | 112 |
| 80  | 3     | 46  | 190        | 152.5 | 4-M16  | 185     | 150 | 8-M16  | 130 | 89    | 135 | 130 |
| 100 | 4     | 52  | 230        | 190.5 | 8-M16  | 210     | 175 | 8-M16  | 148 | 105.5 | 142 | 150 |
| 125 | 5     | 56  | 255        | 216   | 8-M20  | 250     | 210 | 8-M20  | 181 | 121   | 165 | 178 |
| 150 | 6     | 56  | 280        | 241.5 | 8-M20  | 280     | 240 | 8-M20  | 202 | 145   | 180 | 206 |
| 200 | 8     | 60  | 345        | 298.5 | 8-M20  | 330     | 290 | 12-M20 | 263 | 177   | 228 | 260 |
| 250 | 10    | 68  | 405        | 362   | 12-M24 | 400     | 355 | 12-M22 | 313 | 205   | 278 | 317 |
| 300 | 12    | 78  | 485        | 432   | 12-M24 | 445     | 400 | 16-M22 | 368 | 235   | 295 | 367 |
| 350 | 14    | 78  | 535        | 476   | 12-M27 | 490     | 445 | 16-M22 | 415 | 260   | 341 | 466 |
| 400 | 16    | 102 | 595        | 540   | 16-M27 | 560     | 510 | 16-M24 | 484 | 299   | 390 | 495 |
| 450 | 18    | 114 | 635        | 578   | 16-M30 | 620     | 565 | 20-M24 | 519 | 320   | 442 | 630 |
| 500 | 20    | 127 | 700        | 635   | 20-M30 | 675     | 620 | 20-M24 | 569 | 352.5 | 470 | 694 |

# High Performance Lined Butterfly Valve

Patent No.: ZL201420018183.5  
ZL201430041568.9



FLUID SYSTEM CO.,LTD.

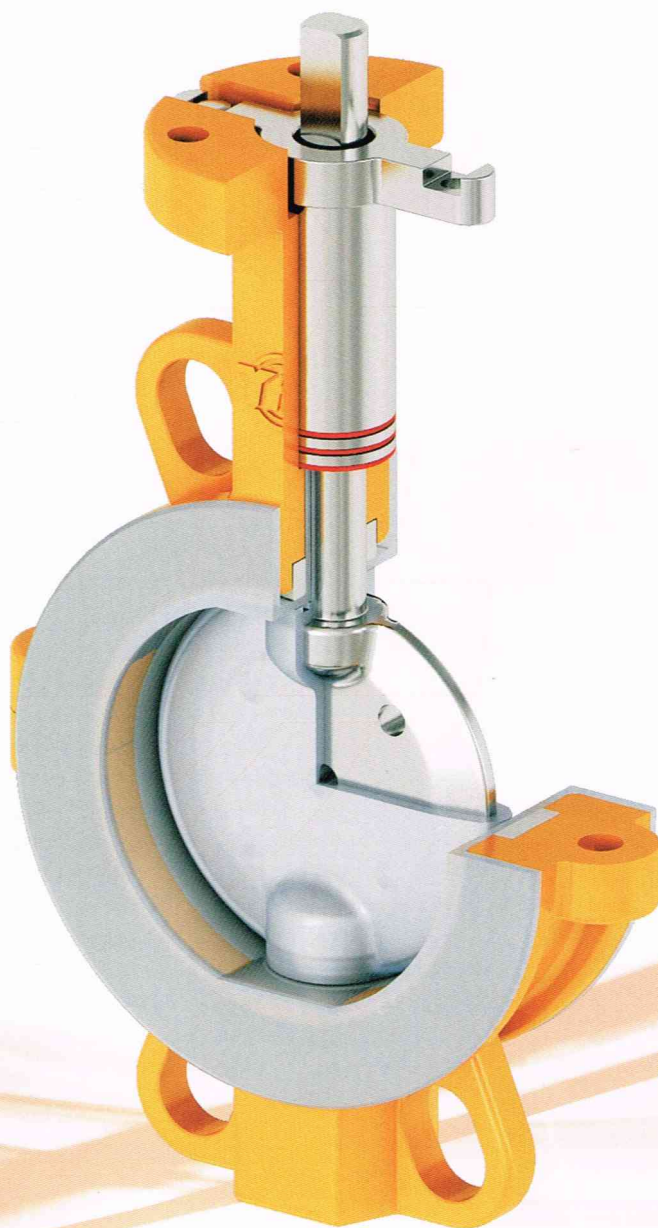
website: [www.fluidsystem.co.th](http://www.fluidsystem.co.th)

e-mail: [sales@fluidsystem.co.th](mailto:sales@fluidsystem.co.th)

tel: 0815607905

## ※Product Description

- The lined butterfly valves bi-directional flow is possible at maximum operating pressure. Since the valve port corresponds to the piping diameter, a high flow capacity is guaranteed.
- It features ease of maintenance, repeatable on-off, long life durability.
- The concentric design is commonly used in the power generation, brewing, water and food industries and suitable for both gaseous and liquid service. Typically applied in chemical/petrochemical process, food and beverage, and pulp and paper etc.
- Lining material: PTFE, PFA, FEP, PO etc.
- Connection type: wafer, flange, lug etc.
- Operation methods: manual, worm gear, electric, pneumatic and hydraulic actuator.
- Youfumi lined butterfly valves are available as per the needs of applications in additional sizes and other than standard materials.



PFA Lined Wafer Type Butterfly Valve

# High Performance Lined Butterfly Valve



## ※Material Specification

| No. | Name              | Material                    |                       |                       |
|-----|-------------------|-----------------------------|-----------------------|-----------------------|
| 1   | Bolt              | A193 B7                     | A320 B8               | A193 B8M              |
| 2   | Plate             | A351 CF8                    |                       |                       |
| 3   | Upper body        | A216 WCB                    | A351 CF8<br>A351 CF8M | A351 CF3<br>A351 CF3M |
| 4   | Steel sleeve      | SS304                       |                       |                       |
| 5   | O-ring            | VITON, VITON+PFA            |                       |                       |
| 6   | Elastomer backing | Silicone rubber, VITON      |                       |                       |
| 7   | Stem              | SS410 SS420 17-4PH          |                       |                       |
| 8   | Seat              | PFA FEP                     |                       |                       |
| 9   | Disc              | SS304/SS316+Lining material |                       |                       |
| 10  | Elastomer backing | Silicone rubber, VITON      |                       |                       |
| 11  | Downside body     | A216 WCB                    | A351 CF8<br>A351 CF8M | A351 CF3<br>A351 CF3M |
| 12  | Body bolt         | A193 B7                     | A320 B8               | A193 B8M              |

## ※Technical Specification

|                               |                       |                                                                                                                                    |     |                         |
|-------------------------------|-----------------------|------------------------------------------------------------------------------------------------------------------------------------|-----|-------------------------|
| Design & Manufacture Standard |                       | HG/T3704, GB/T 12238                                                                                                               |     | API 608                 |
| Face-to-face Dimension        |                       | HG/T 3704, GB/T 12221                                                                                                              |     | ASME B16.10             |
| Flange Standard               |                       | HG/T 20592, GB/T 9119                                                                                                              |     | ASME B16.5<br>JIS B2220 |
| Inspection & Test Standard    |                       | GB/T 13927, JB/T 9092                                                                                                              |     | API 598                 |
| Nominal Diameter              |                       | DN50~DN500                                                                                                                         |     | 2"~20"                  |
| Nominal pressure (MPa)        |                       | 1.0                                                                                                                                | 1.6 | 150Lb                   |
| Pressure Test (MPa)           | Shell Test            | 1.5                                                                                                                                | 1.5 | 1.5                     |
|                               | High pressure sealing | 1.1                                                                                                                                | 1.1 | 1.1                     |
|                               | Low pressure sealing  | 0.6                                                                                                                                | 0.6 | 0.6                     |
| Temperature Range (°C)        |                       | PFA: -30~200                                                                                                                       |     | FEP: -30~150            |
| Applicable Medium             |                       | Strong corrosive medium i.e. hydrochloric acid, Nitric acid, Hydrofluoric acid, Liquid chlorine, Sulfuric Acid and Aqua regia etc. |     |                         |

Note: Test standard refers general valve standard, high pressure should be customized for processing.



## High Performance Lined Butterfly Valve



### ※ Note

The disc should be opened from angle 5-10° if not working.

The valve should be stocked indoor, and the prior temperature range is 0-25°C(40-80°F).

If stock in house, the valve should open and close every three month.

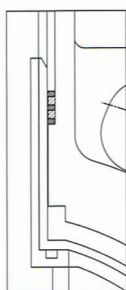
To make sure no heavy loading on valve when transported and being stocked.

It is better to install lined butterfly valve in vertical position and make the actuator directly installed in the upside of butterfly valve, generally no inversion installed.

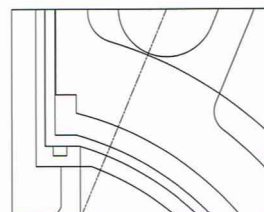
Lined butterfly valve when connected to check valve or pump, an expansion joint will be needed to make sure the adjacent equipment won't be affected.

When install the lined butterfly valve, the pipe should focus on center, and it will lead the disc external diameter impacting the inner diameter of pipe, causing the damage of disc edge, resulting in the torque increasing and causing leaking.

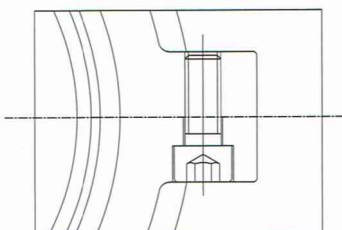
### ※ Structure Features



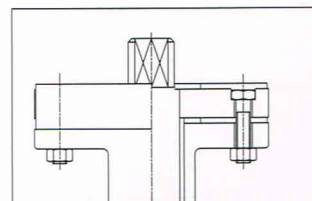
Both the disc and the shaft are lined by PFA/FEP. The shaft and the seal components are protected by PFA/FEP from the flow medium, and the bottom shaft also fully lined, assures optimum corrosion resistance and eliminates a potential path.



The in-line resilient seat assembly assures optimum pressure distribution of the body liner to the disc assembly, providing tight sealing under all operating conditions. The wider seal-band provides a broader sealing area.

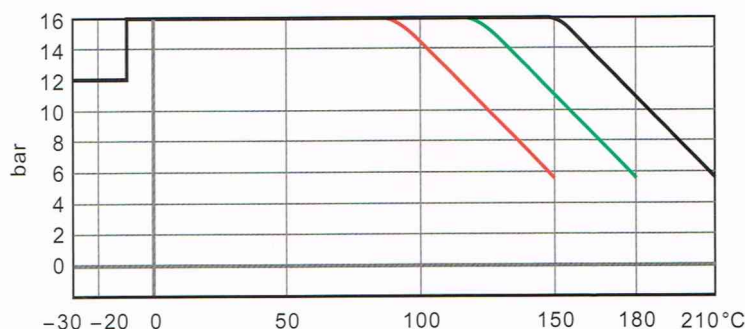


The body is split and connected by hexagonal screw. When the valve operated long time, the fluorine plastic worn or shrinks, regulate the inner hexagonal screw, tighten the sealing and to achieve the equal effect of new valve (1-3mm reserved for regulation).



ISO 5211 actuation mounting pad ensures robust performance, while providing compact system design. Moreover, benefit of live loaded stem sealing system is atmospheric sealing integrity and no manual adjustment over the life of the valve.

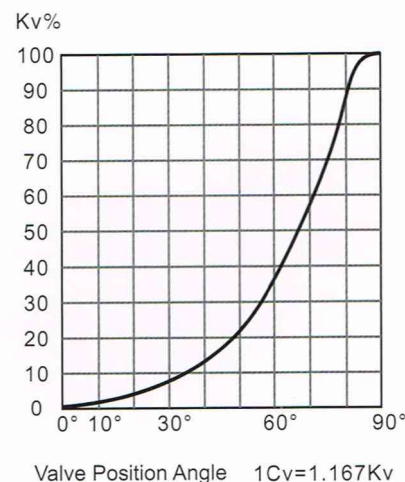
### ※ Pressure-Temperature Curve



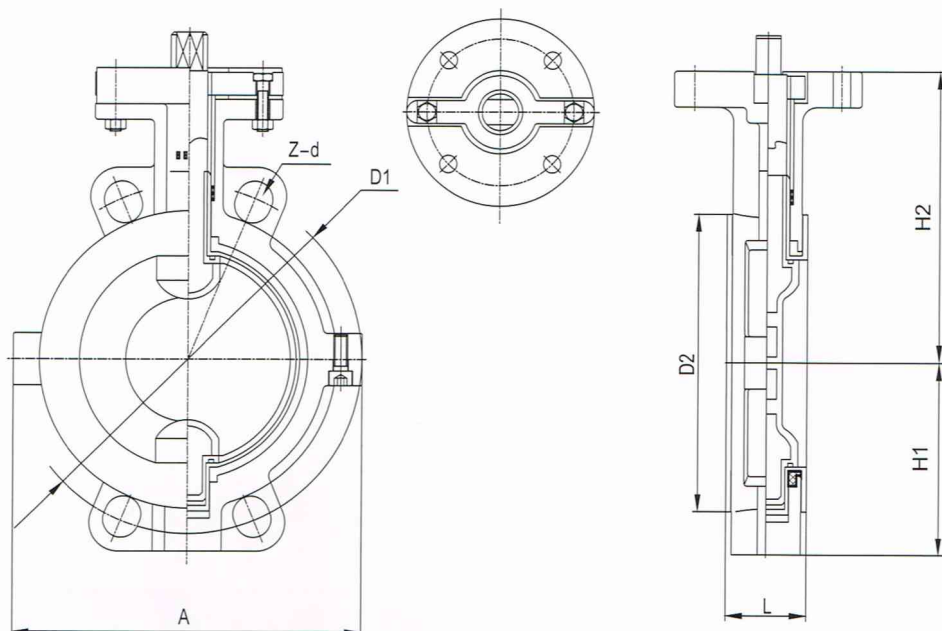
Vacuum  
0.1mbar

Note: — PFA — PTFE — FEP

### ※ Flow Characteristic



# High Performance Lined Butterfly Valve



**HG/T 20592/ASME B16.5**

Unit:mm

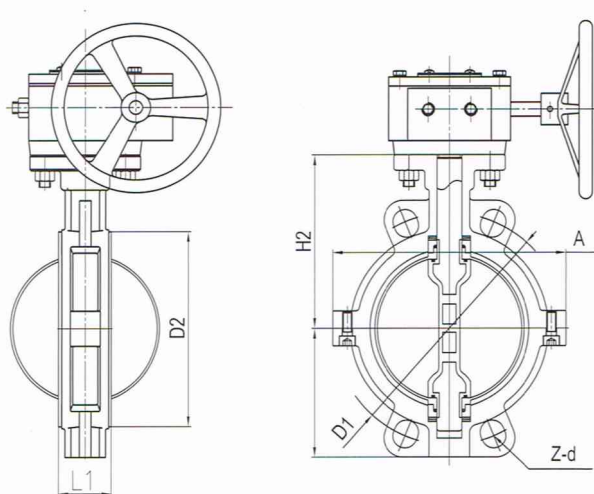
| DN  | NPS   | L   | PN10 |       | PN16 |       | Class150 |       | D2  | H1    | H2  | A   |
|-----|-------|-----|------|-------|------|-------|----------|-------|-----|-------|-----|-----|
|     |       |     | D1   | Z-d   | D1   | Z-d   | D1       | Z-d   |     |       |     |     |
| 50  | 2     | 43  | 125  | 4-18  | 125  | 4-18  | 120.5    | 4-19  | 94  | 70    | 112 | 130 |
| 65  | 2 1/2 | 46  | 145  | 4-18  | 145  | 4-18  | 139.5    | 4-19  | 110 | 80    | 125 | 150 |
| 80  | 3     | 46  | 160  | 8-18  | 160  | 8-18  | 152.5    | 4-19  | 128 | 89    | 135 | 160 |
| 100 | 4     | 52  | 180  | 8-18  | 180  | 8-18  | 190.5    | 8-19  | 150 | 105.5 | 142 | 180 |
| 125 | 5     | 56  | 210  | 8-18  | 210  | 8-18  | 216      | 8-22  | 180 | 121   | 165 | 215 |
| 150 | 6     | 56  | 240  | 8-22  | 240  | 8-22  | 241.5    | 8-22  | 205 | 145   | 180 | 242 |
| 200 | 8     | 60  | 295  | 8-22  | 295  | 12-22 | 298.5    | 8-22  | 260 | 177   | 228 | 295 |
| 250 | 10    | 68  | 350  | 12-22 | 355  | 12-26 | 362      | 12-25 | 310 | 205   | 278 | 356 |
| 300 | 12    | 78  | 400  | 12-22 | 410  | 12-26 | 432      | 12-25 | 365 | 235   | 295 | 405 |
| 350 | 14    | 78  | 460  | 16-22 | 470  | 16-26 | 476      | 12-29 | 425 | 260   | 341 | 466 |
| 400 | 16    | 102 | 515  | 16-26 | 525  | 16-30 | 540      | 16-29 | 476 | 299   | 390 | 495 |
| 450 | 18    | 114 | 565  | 20-26 | 585  | 20-30 | 578      | 16-32 | 520 | 320   | 442 | 630 |
| 500 | 20    | 127 | 620  | 20-26 | 650  | 20-33 | 635      | 20-32 | 566 | 352.5 | 470 | 670 |

Note: For more size please consult factory.

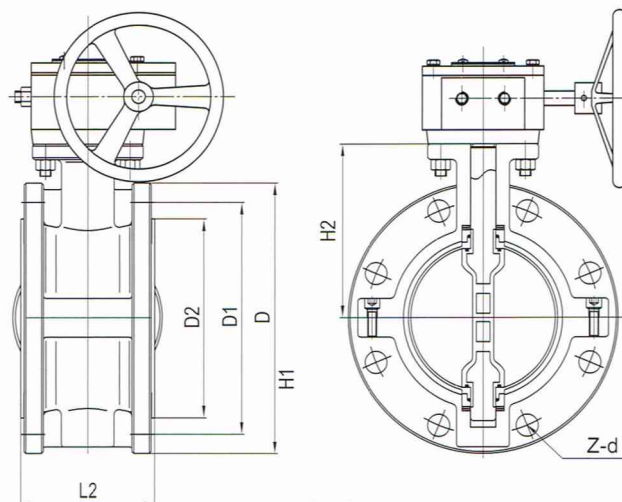
# High Performance Lined Butterfly Valve



## PFA/FEP Lined Butterfly Valve



YFM D371



YFM D341

## HG/T 20592

Unit:mm

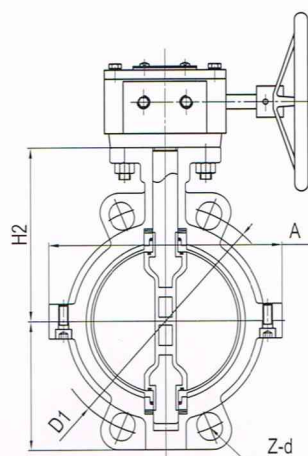
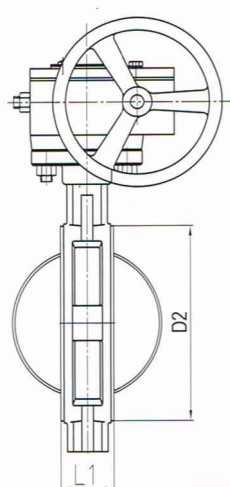
| DN   | NPS   | L1<br>Wafer | L2<br>Flange | PN10 |      |       | PN16 |      |       | D2   | H1   | H2  | A    |
|------|-------|-------------|--------------|------|------|-------|------|------|-------|------|------|-----|------|
|      |       |             |              | D    | D1   | Z-d   | D    | D1   | Z-d   |      |      |     |      |
| 50   | 2     | 43          | 108          | 165  | 125  | 4-18  | 165  | 125  | 4-18  | 94   | 70   | 112 | 130  |
| 65   | 2 1/2 | 46          | 112          | 185  | 145  | 8-18  | 185  | 145  | 8-18  | 110  | 80   | 125 | 150  |
| 80   | 3     | 46          | 114          | 200  | 160  | 8-18  | 200  | 160  | 8-18  | 128  | 90   | 135 | 160  |
| 100  | 4     | 52          | 127          | 220  | 180  | 8-18  | 220  | 180  | 8-18  | 150  | 105  | 142 | 180  |
| 125  | 5     | 56          | 140          | 250  | 210  | 8-18  | 250  | 210  | 8-18  | 180  | 120  | 165 | 215  |
| 150  | 6     | 56          | 140          | 285  | 240  | 8-22  | 285  | 240  | 8-22  | 205  | 133  | 180 | 242  |
| 200  | 8     | 60          | 152          | 340  | 295  | 8-22  | 340  | 295  | 12-22 | 260  | 172  | 228 | 295  |
| 250  | 10    | 68          | 165          | 395  | 350  | 12-22 | 405  | 355  | 12-26 | 310  | 205  | 278 | 356  |
| 300  | 12    | 78          | 178          | 445  | 400  | 12-22 | 460  | 410  | 12-26 | 365  | 235  | 295 | 405  |
| 350  | 14    | 78          | 190          | 505  | 460  | 16-22 | 520  | 470  | 16-26 | 425  | 260  | 341 | 466  |
| 400  | 16    | 102         | 216          | 565  | 515  | 16-26 | 580  | 525  | 16-30 | 476  | 290  | 390 | 495  |
| 450  | 18    | 114         | 222          | 615  | 565  | 20-26 | 640  | 585  | 20-30 | 520  | 320  | 442 | 630  |
| 500  | 20    | 127         | 229          | 670  | 620  | 20-26 | 715  | 650  | 20-33 | 566  | 355  | 470 | 670  |
| 600  | 24    | 154         | 267          | 780  | 725  | 20-30 | 840  | 770  | 20-36 | 685  | 420  | 520 | 825  |
| 700  | 28    | 165         | 292          | 895  | 840  | 24-30 | 910  | 840  | 24-36 | 770  | 500  | 590 | 895  |
| 800  | 32    | 190         | 318          | 1015 | 950  | 24-33 | 1025 | 950  | 24-39 | 875  | 550  | 650 | 1015 |
| 900  | 36    | 203         | 330          | 1115 | 1050 | 28-33 | 1125 | 1050 | 28-39 | 980  | 580  | 645 | 1115 |
| 1000 | 40    | 216         | 410          | 1230 | 1160 | 28-36 | 1255 | 1170 | 28-42 | 1080 | 780  | 670 | 1230 |
| 1200 | 48    | 254         | 470          | 1455 | 1380 | 32-39 | 1485 | 1390 | 32-48 | 1280 | 870  | 775 | 1455 |
| 1400 | 56    | 279         | 530          | 1675 | 1590 | 36-42 | 1685 | 1590 | 36-48 | 1480 | 980  | 875 | 1675 |
| 1600 | 64    | 318         | 600          | 1915 | 1820 | 40-48 | 1930 | 1820 | 40-56 | 1690 | 1100 | 980 | 1915 |
| 1800 | 72    | 356         | 670          | 2115 | 2020 | 44-48 | 2130 | 2020 | 44-56 | 1890 |      |     | 2115 |
| 2000 | 80    | 406         | 760          | 2325 | 2230 | 48-48 | 2345 | 2230 | 48-62 | 2090 |      |     | 2325 |

Note: For more size please consult factory.

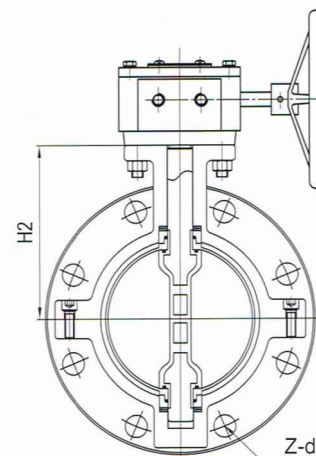
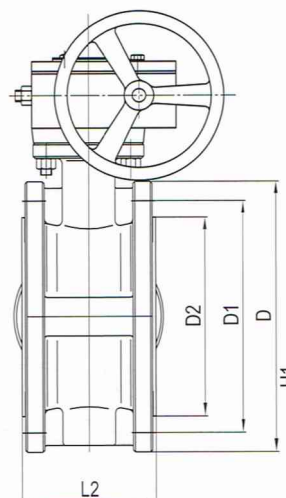
# High Performance Lined Butterfly Valve



## PFA/FEP Lined Butterfly Valve



YFM D371



YFM D341

### ASME B16.5 / JIS B2220

Unit:mm

| DN   | NPS   | L1<br>Wafer | L2<br>Flange | ANSI 150LB |       |       | JIS 10K |      |       | D2   | H1  | H2  | A    |
|------|-------|-------------|--------------|------------|-------|-------|---------|------|-------|------|-----|-----|------|
|      |       |             |              | D          | D1    | Z-d   | D       | D1   | Z-d   |      |     |     |      |
| 50   | 2     | 43          | 108          | 150        | 120.5 | 4-19  | 155     | 120  | 4-19  | 94   | 70  | 112 | 130  |
| 65   | 2 1/2 | 46          | 112          | 180        | 139.5 | 4-19  | 175     | 140  | 4-19  | 110  | 80  | 125 | 150  |
| 80   | 3     | 46          | 114          | 190        | 152.5 | 4-19  | 185     | 150  | 8-19  | 128  | 90  | 135 | 160  |
| 100  | 4     | 52          | 127          | 230        | 190.5 | 8-19  | 210     | 175  | 8-19  | 150  | 105 | 142 | 180  |
| 125  | 5     | 56          | 140          | 255        | 216   | 8-22  | 250     | 210  | 8-23  | 180  | 120 | 165 | 215  |
| 150  | 6     | 56          | 140          | 280        | 241.5 | 8-22  | 280     | 240  | 8-23  | 205  | 133 | 180 | 242  |
| 200  | 8     | 60          | 152          | 345        | 298.5 | 8-22  | 330     | 290  | 12-23 | 260  | 172 | 228 | 295  |
| 250  | 10    | 68          | 165          | 405        | 362   | 12-25 | 400     | 355  | 12-25 | 310  | 205 | 278 | 356  |
| 300  | 12    | 78          | 178          | 485        | 432   | 12-25 | 445     | 400  | 16-25 | 365  | 235 | 295 | 405  |
| 350  | 14    | 78          | 190          | 535        | 476   | 12-29 | 490     | 445  | 16-25 | 425  | 260 | 341 | 466  |
| 400  | 16    | 102         | 216          | 595        | 540   | 16-29 | 560     | 510  | 16-27 | 476  | 290 | 390 | 495  |
| 450  | 18    | 114         | 222          | 635        | 578   | 16-32 | 620     | 565  | 20-27 | 520  | 320 | 442 | 630  |
| 500  | 20    | 127         | 229          | 700        | 635   | 20-32 | 675     | 620  | 20-27 | 566  | 355 | 470 | 670  |
| 600  | 24    | 154         | 267          | 815        | 749.5 | 20-35 | 795     | 730  | 24-33 | 685  | 420 | 520 | 825  |
| 700  | 28    | 165         | 292          | 927        | 864   | 24-35 | 905     | 840  | 24-33 | 770  | 500 | 590 | 927  |
| 800  | 32    | 190         | 318          | 1060       | 978   | 28-35 | 1020    | 950  | 28-33 | 875  | 550 | 650 | 1060 |
| 900  | 36    | 203         | 330          | 1168       | 1086  | 28-35 | 1120    | 1050 | 28-33 | 980  | 580 | 645 | 1168 |
| 1000 | 40    | 216         | 410          | 1289       | 1200  | 28-41 |         |      |       | 1080 | 780 | 670 | 1289 |
| 1200 | 48    | 254         | 470          | 1500       | 1422  | 32-41 |         |      |       | 1280 | 870 | 775 | 1500 |
| 1400 | 56    | 279         | 530          | 1746       | 1651  | 36-41 |         |      |       | 1480 | 980 | 875 | 1746 |